

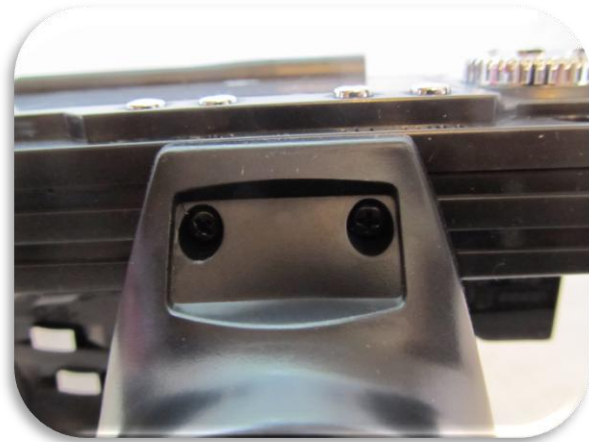


Steering Wheel Bearing Installation Instructions

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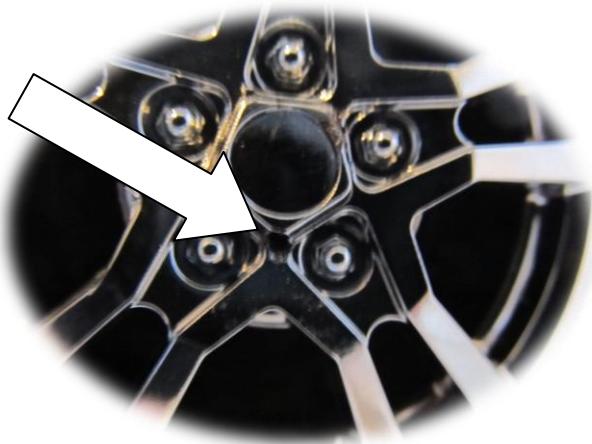
Step 1:

Remove sticker on ST. Wheel Column, to expose the screws behind it.



Step 2:

Insert a Heavy duty needle, or similar (I have some thin tweezers) into the hole.
Now pry the center cap off



Step 3:

Now remove the screw in the center of the steering wheel, pull the steering wheel off, and behind it there will be 3 more screws. These also need to come out.



Step 5:

Now remove the two screws from behind the sticker removed earlier.

After that, pull the front piece away from the back piece.

Apply pressure to the ST wheel shaft while you do this so it stays with the back piece.



Step 6:

Now take a body reamer and ream the center hole out to 12MM. Make sure to go from the front and the back. Best way to know when you're at 12 mm is to stop and check to see if the bearing will go it. You want it to fit real snug.

Before**After**

Step 7:

Now push the Front piece back on over the back piece...best results happen if there is pressure on the bearing as well to keep it from coming out of the newly reamed hole.

Step 8:

Reassemble and you're done.

